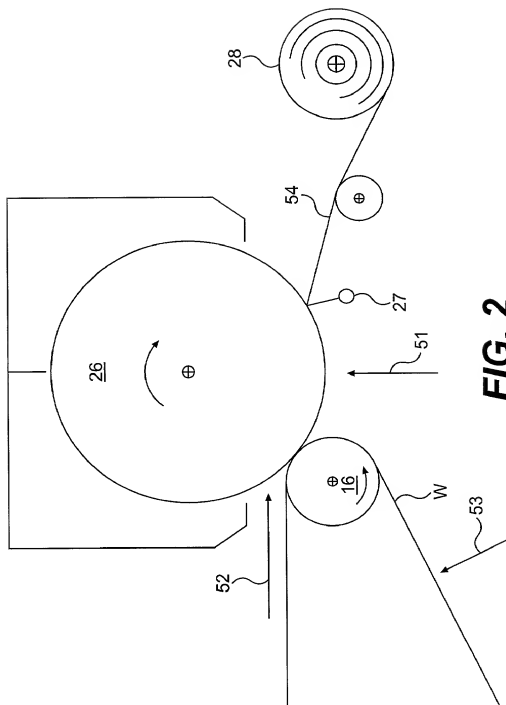
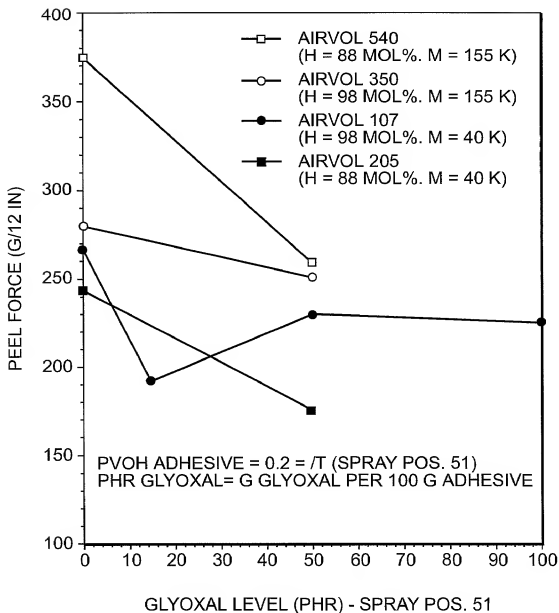


**FIG. 1**

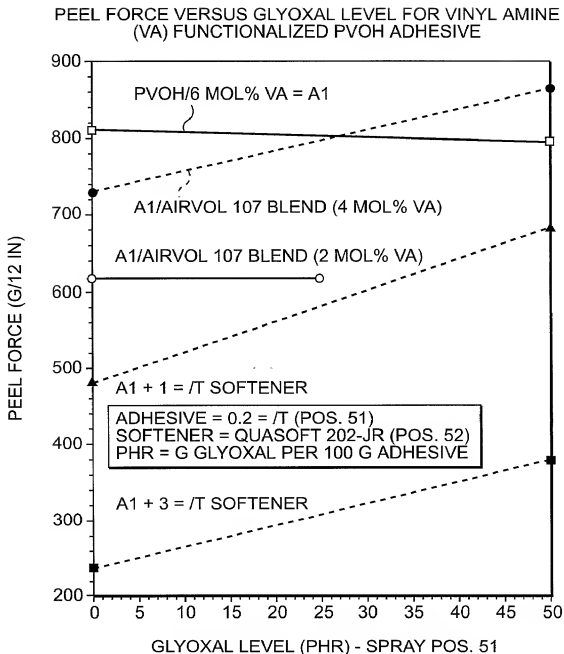


**FIG. 2**

PEEL FORCE VERSUS GLYOXAL LEVEL FOR  
UNFUNCTIONALIZED PVOH

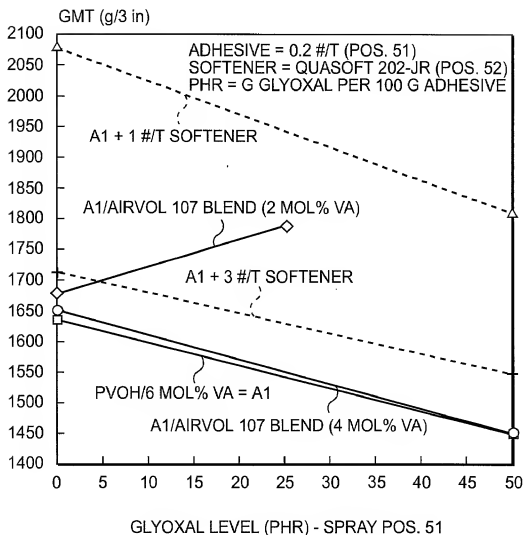


**FIG. 3**



**FIG. 4**

# GMT VERSUS GLYOXAL LEVEL FOR VINYL AMINE FUNCTIONALIZED PVOH ADHESIVES



**FIG. 5**